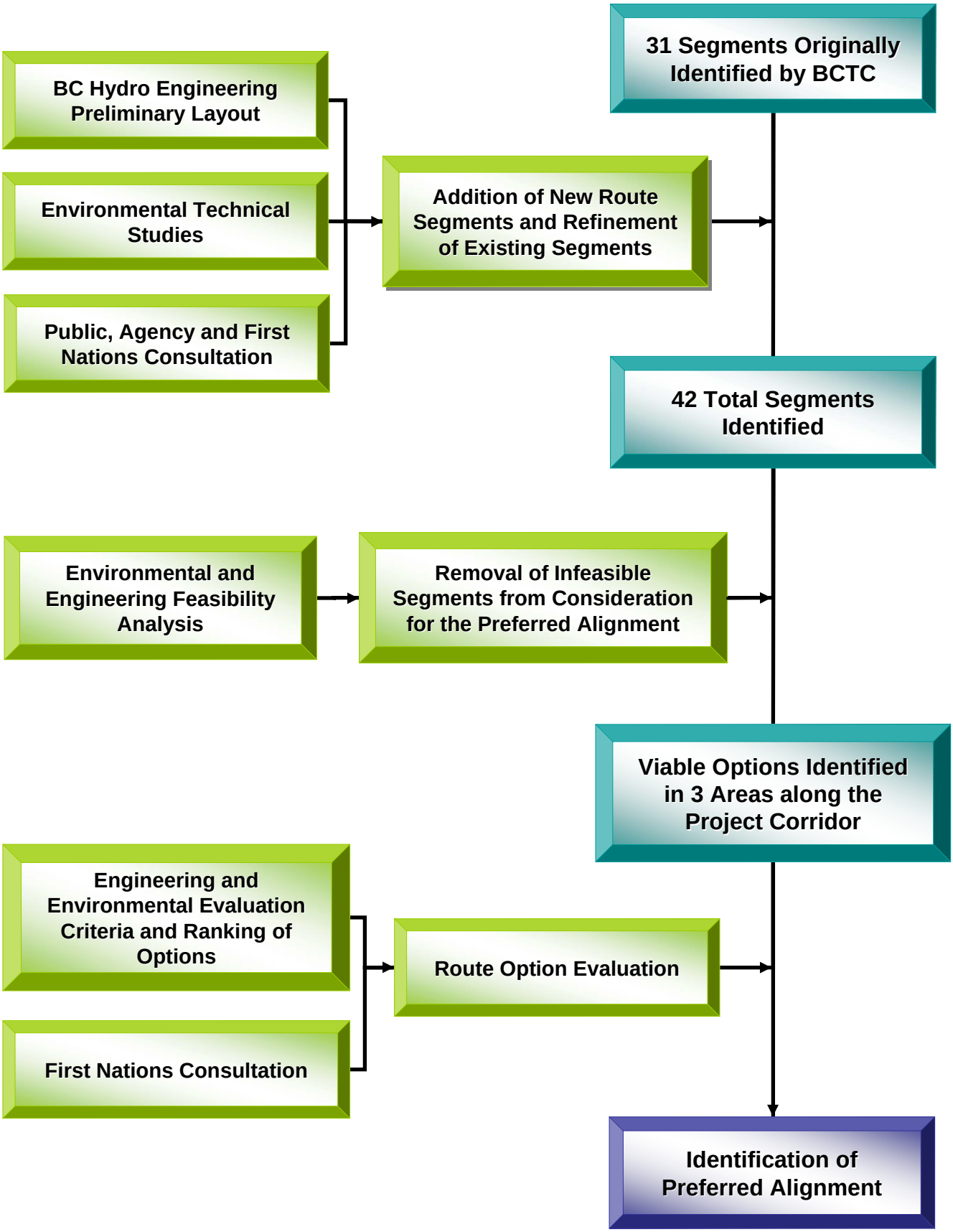Figure 3-1: Process for Determining the Preferred Alignment for the ILM Project